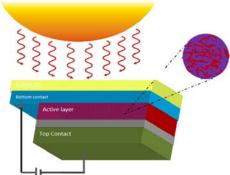


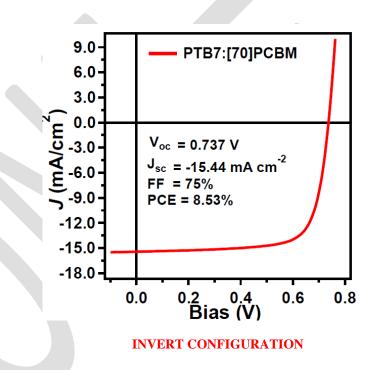
1-Material Inc

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Suggested recipe for the PTB7/PC₇₁BM-- PVCs.

- 1) Mixed solvent to be used for PTB7/PC₇₁BM: CB (97%)+Diiodooctane(3%) by volume;
- 2) Solution: dissolve PTB7 with a concentration of **12mg/ml** and dissolve PCBM with a concentration of **40 mg/ml**, with magnetic stirrer for 48 hrs at 60°C.
- 3) Blend ratio: $PTB7/PC_{71}BM = 2:3$ by weight.
- 4) Spin coating while warm, and control the thickness: 90-110 nm
- 5) Drying: The obtained active film is dried at RT without annealing.

